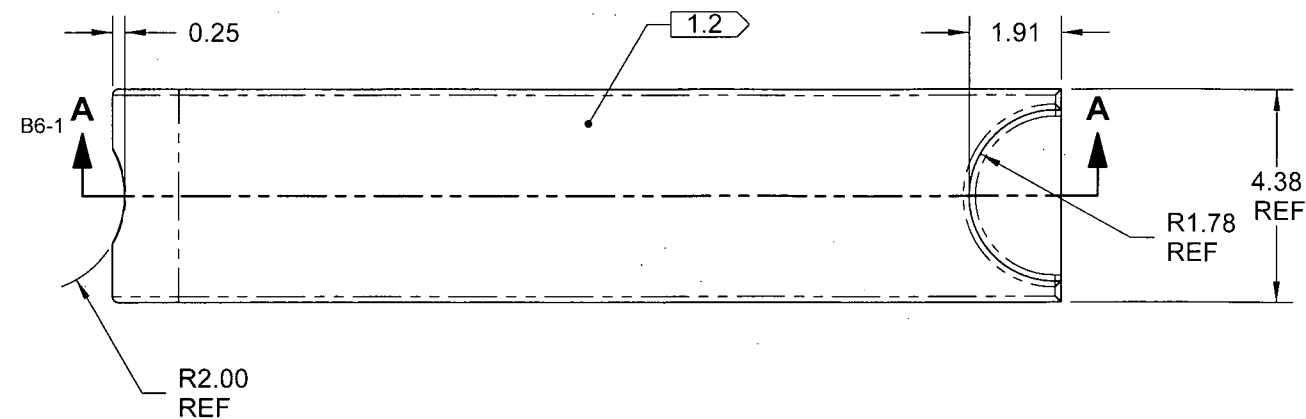
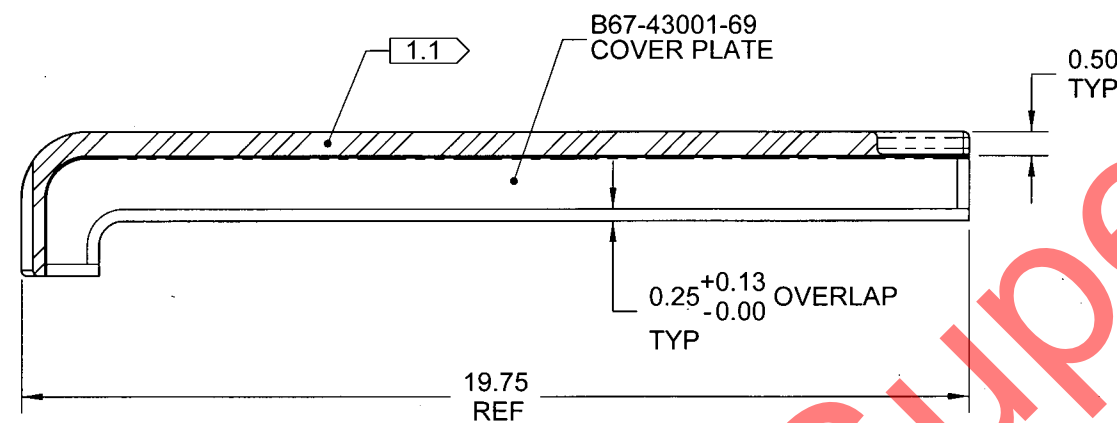


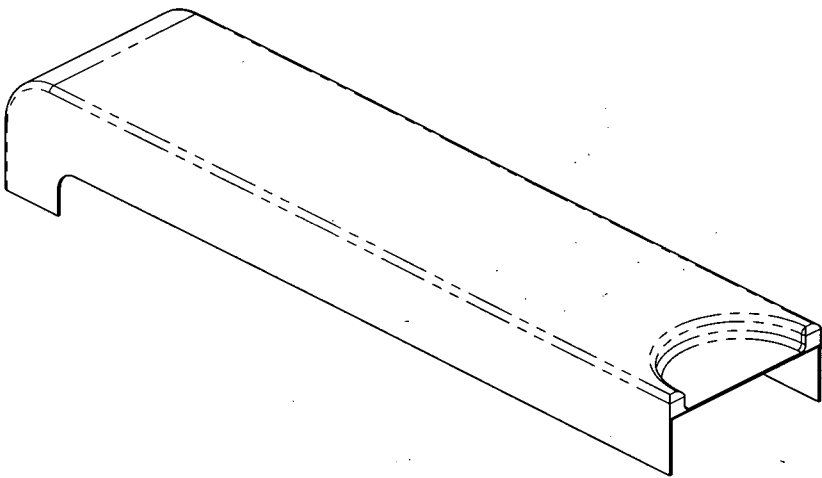
ITEM	QTY -69	P/N	DESCRIPTION
1	X	B67-43001-69	90° COVER PLATE ASSEMBLY
3	1	B67-43001-69	90° COVER PLATE
5	A/R	1495	420 DENIER NYLON (P/N PER TULMAR)
6	A/R	1673-002	FOAM (P/N PER TULMAR)
7	A/R	LA4009	TO PART URETHANE (CLIFTON P/N)



B67-43001-69 COVER PLATE ASSEMBLY



SECTION A-A D8-1



SUPERCEDED BY

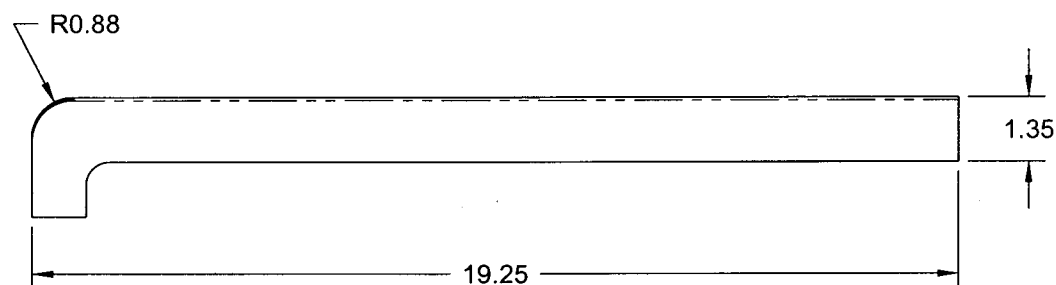
10.05.13

PER ECN # 10-564

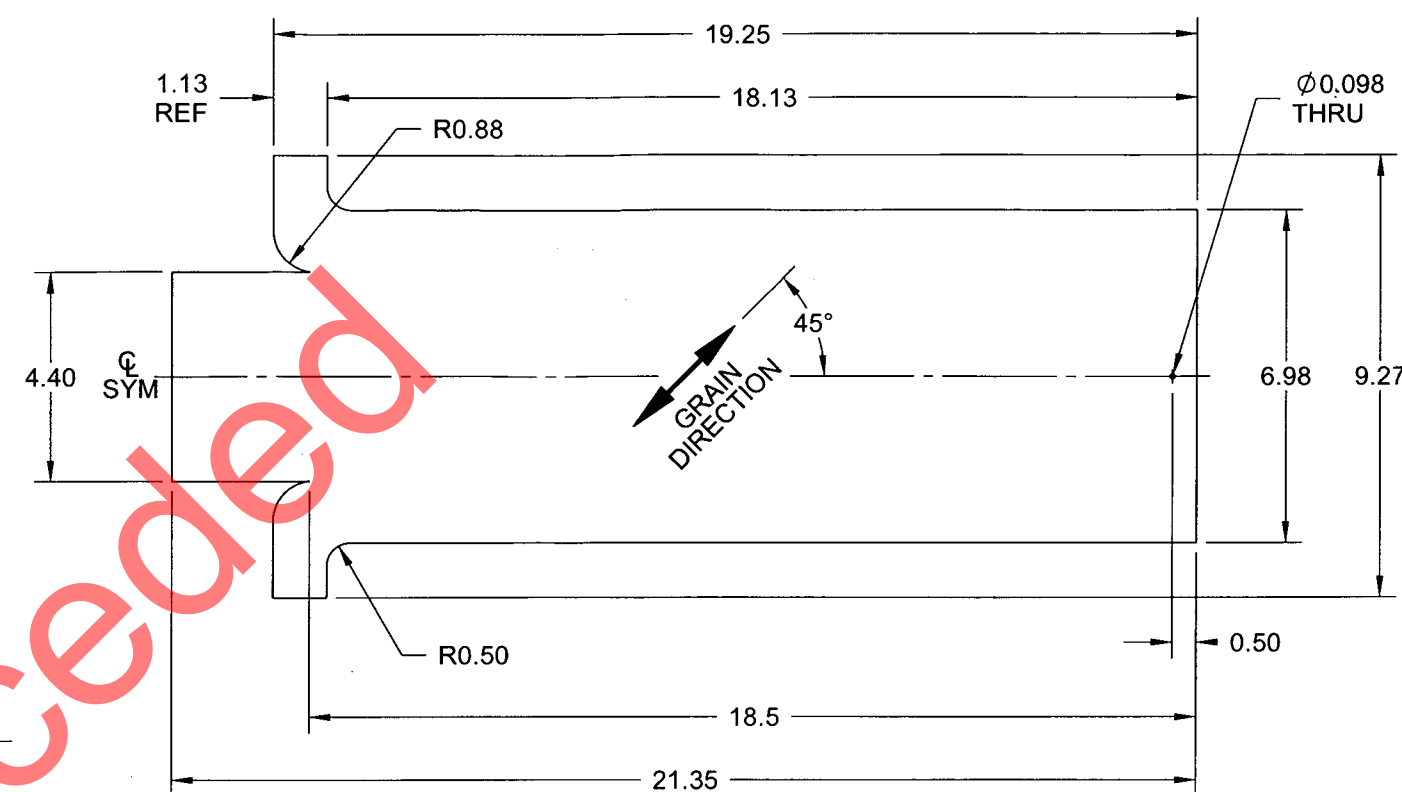
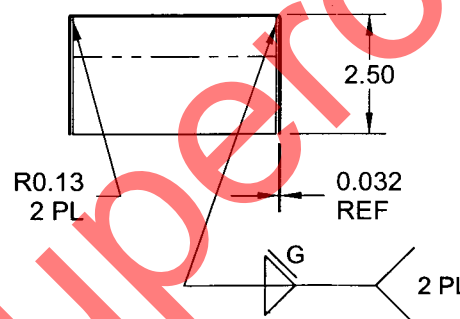
RELEASED
2009-10-15

- NOTES:**
- 1) MATERIAL:
 - 1.1) FOAM: ETHYLENE PROPYLENE NEOPRENE SBR CLOSED-CELL, FLAME RETARDANT, 0.50 THICK, PER ASTM D1056 2A2, SERVICE TEMP -40 °F TO +200 °F, COLOUR: BLACK REF. TULMAR P/N 1637-002
 - 1.2) FABRIC: 100% 420 DENIER NYLON, MIN THREAD COUNT 35X35, POLYURETHANE COATED ONE SIDE, COLOUR: BLACK REF. TULMAR P/N 1495
 - 1.3) ADHESIVE: URETHANE, TWO PART, CLIFTON LA4009
 - 2) FINISH: BOND NEOPRENE TO COVER PLATE USING ADHESIVE. COVER WITH DENIER AS SHOWN.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.75 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043; 4.38 WAS 4.25. FOR PREVIOUS REVISIONS, REFER TO SHEETS 8 AND 25 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.	MB	09.02.11.
REV.	DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. C
MFG. APPR.		B67-43001-69	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.	N/A	90° COVER PLATE	NTS
DATE	09.02.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



B67-43001-69 BENDING DETAIL
(MAKE FROM B67-43001-69F)



B67-43001-69F FLAT PATTERN

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.032 THICK
PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF. DART SPEC. M6061T6S.032
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "B67-43001-69" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.45 lbs

RELEASED
2009-10-15
MP

DESIGN	RW	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO. B67-43001-69	REV. C
MFG. APPR.	<i>MP</i>	SHEET 2 OF 2	
APPROVED	<i>MP</i>	TITLE 90° COVER PLATE	SCALE NTS
DE APPR.	N/A	DATE 09.02.11	
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